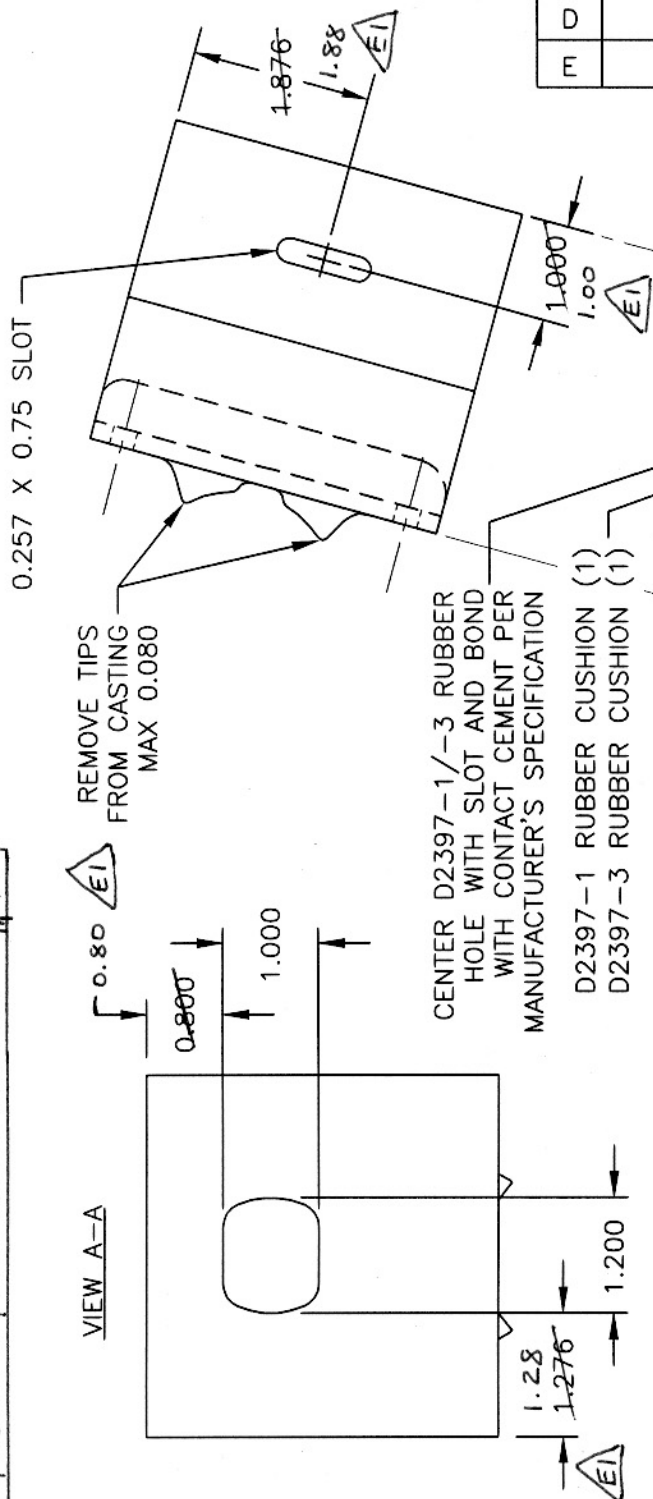




DESIGN BW	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED #	DRAWING NO. D2362	REV. E SHEET 1 OF 3
DATE 98.12.04	TITLE STEP SUPPORT BRACKET		SCALE 1:2
A	95.02.15	NEW ISSUE	
B	95.03.22	CHANGED RUBBER TO D2397	
C	96.01.22	ADD D2362-5	
D	97.05.21	ADD D2362-7	
E	98.12.04	REDRAWN, ADD 2397-5	

RELEASED
98.12.14 KE



CENTER D2397-1/-3 RUBBER HOLE WITH SLOT AND BOND WITH CONTACT CEMENT PER MANUFACTURER'S SPECIFICATION

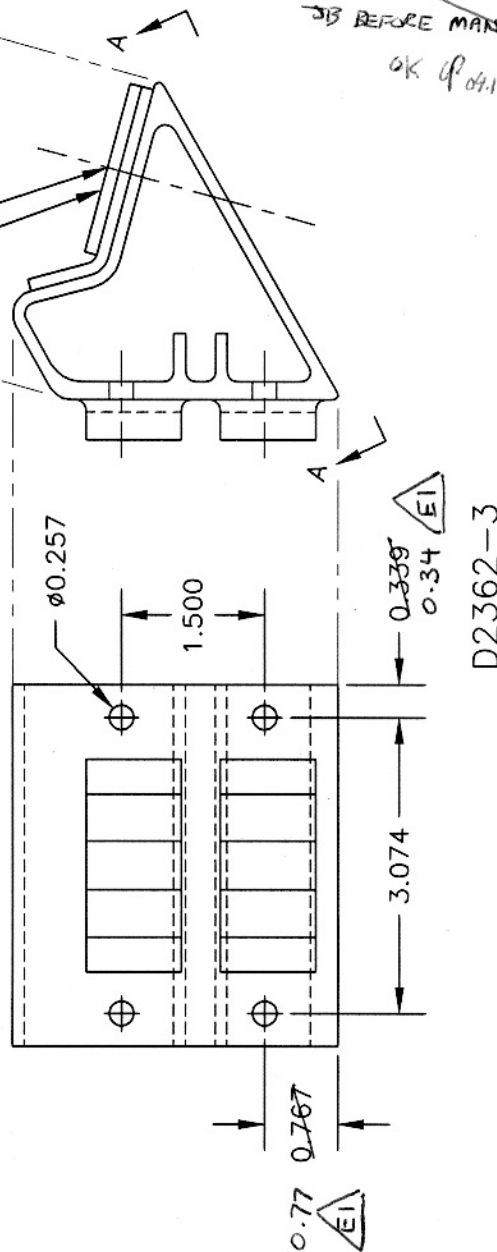
D2397-1 RUBBER CUSHION (1)
D2397-3 RUBBER CUSHION (1)

UNDER REVIEW

01.03.15 CP

DESIGN OK, BUT CHECK WITH JB BEFORE MANUFACTURE

OK CP 04.11.09



NOTES:
MAKE FROM D2265
FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3 BEFORE BONDING RUBBER IN PLACE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



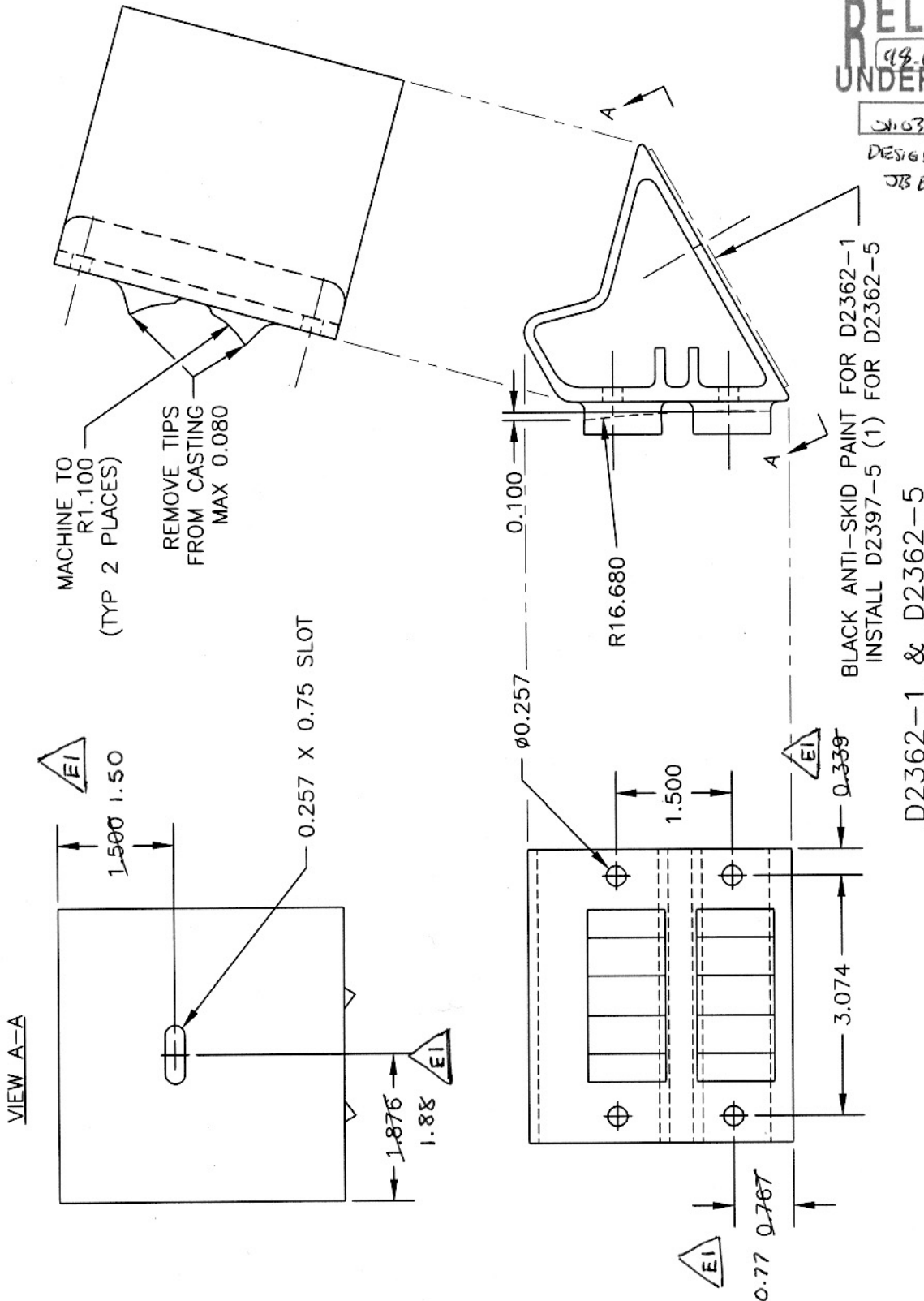
DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BT</i>	DRAWING NO. D2362	REV. E SHEET 2 OF 3
DATE 98.12.04	TITLE STEP SUPPORT BRACKET		SCALE 1:2

RELEASED
98.12.14 KE
UNDER REVIEW

CH. 03.145 CP

DESIGN OK, BUT CHECK W/ JB BEFORE MANUFACTURE

OK CP 04.1.09



D2362-1 & D2362-5

NOTES:

MAKE FROM D2265
D2362-1: BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
D2362-5: INSTALL D2397-5 RUBBER CUSHION. ALIGN RUBBER HOLE WITH SLOT
AND BOND USING CONTACT CEMENT PER MANUFACTURER'S SPECIFICATION
FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER QSI 005 4.3
BEFORE ANTI-SKID PAINT OR BEFORE INSTALLING D2397-5
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RE</i>	APPROVED <i>MA</i>	DRAWING NO. D2362	REV. E SHEET 3 OF 3
DATE 98.12.04	TITLE STEP SUPPORT BRACKET		SCALE 1:2

D2362-041 (SHOWN)
FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER
QSI 005 4.3
ANTI-SKID PIAINT PER QSI 005 4.4 AFTER
POWDER COATING

D2362-7 (SHOWN AS PART OF D2362-041)
MAKE FROM D2265 CASTING. DRILL D2265 AS
SHOWN IN D2362-041 ASSEMBLY

NOTES:
TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

